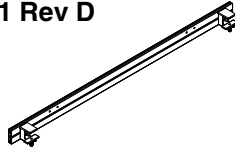


# SOTO™ Rail

## Installation Instructions 17814201 Rev D

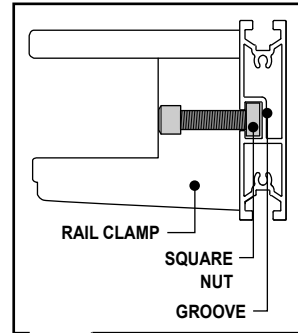
DSR28 DSR46 DSR64 DSRT64  
 DSR34 DSR52 DSRT52  
 DSR40 DSR58 DSRT58



### Rail Application

- 1 Slide square nut into groove and align with hole on rail (1a). Align rail clamp with hole on rail (1b).
- 2 Insert bolt through rail clamp and into square nut.
- 3 Tighten bolts with allen wrench.
- 4 Insert each set screw into bottom of each rail clamp.
- 5 Slide each rail clamp onto edge of worksurface. Align hole in plate with set screw.
- 6 Tighten each set screw completely with allen wrench to secure each rail clamp to worksurface edge (6a). Insert rail caps onto each end of rail by pressing into place (6b).  
**NOTE:** Tighten set screw until snug. DO NOT overtighten. Torque not to exceed 50 in/lbs.

### SIDE VIEW



For further information, please go to the Details website [details-worktools.com](http://details-worktools.com) or call 800.833.0411

P.O. Box 1967 / CD-5E Grand Rapids, MI 49501-1967

©2009 Steelcase Inc. All rights reserved. 10/10